

Process Mining What? How?

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Chair of Process
and Data Science

RWTHAACHEN
UNIVERSITY

Process Mining

- Any organization has **processes, data**, and often also many process-related **problems** (rework, delays, lost cases, lack of transparency, lack of responsiveness, compliance problems, etc.).
- **Process mining** is the technology to connect data and processes and address performance and compliance problems.
- Many of the larger organizations are already using process mining. It is a proven technology, but less visible in the media.
- PADS @ RWTH Aachen University is the **leading research institute** in this area.
- Celonis is the **leading software vendor** and opened an office in Aachen to be closer to RWTH. (Note that SAP, Microsoft, IBM, etc. all started to support process mining).
- Process mining is the **enabler** of **AI** and **ML** in organizations.
- Given challenges such as the **aging society** and **bureaucracy**, it is essential to improve and streamline processes. However, what you cannot see, you cannot improve!

**Often, we only realize there is a
process when things go wrong ...**

**I applied for a new
identity card
weeks ago but did
not get a response.**



DALL-E3's take on administrative processes



**I applied for this
master's program,
but my application
got lost.**

DALL-E3's take on university processes

We promised to start treating patients within two weeks after the first diagnosis, but they often need to wait for months. How can we provide a better care?

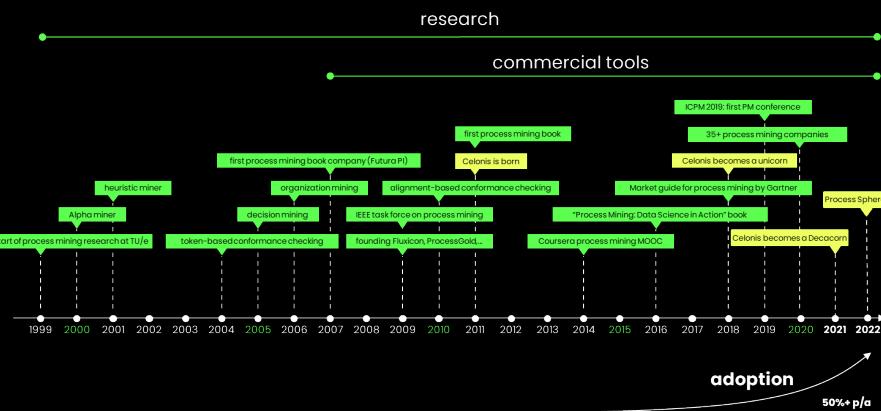




**Which suppliers are causing delays and quality problems?
How to address these performance and compliance problems?**

DALL-E3's take on production processes

How did I get the idea 25 years ago?



DIGITAL BULLETIN

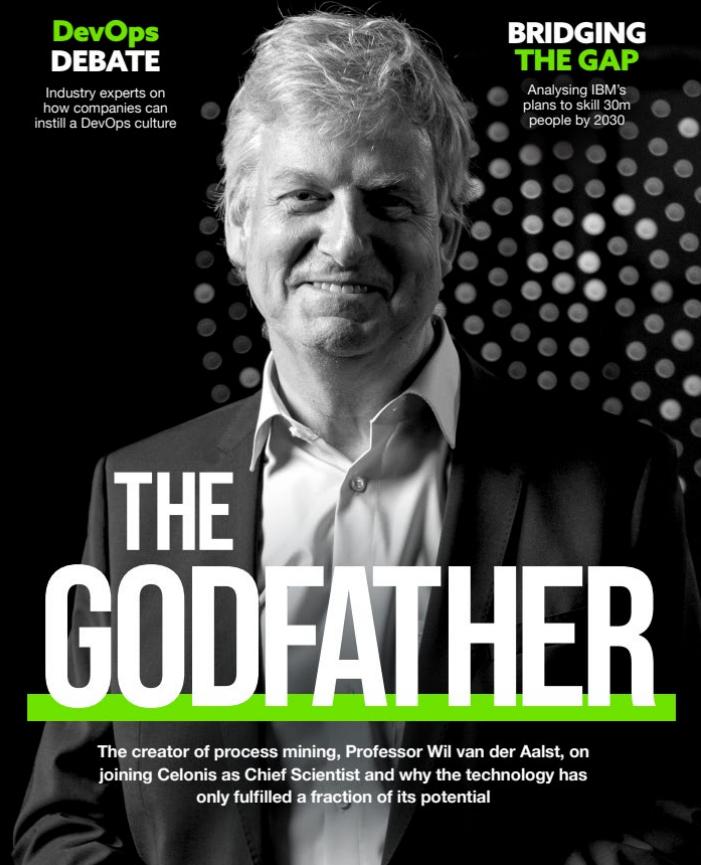
Issue 34 | Nov '21

DevOps DEBATE

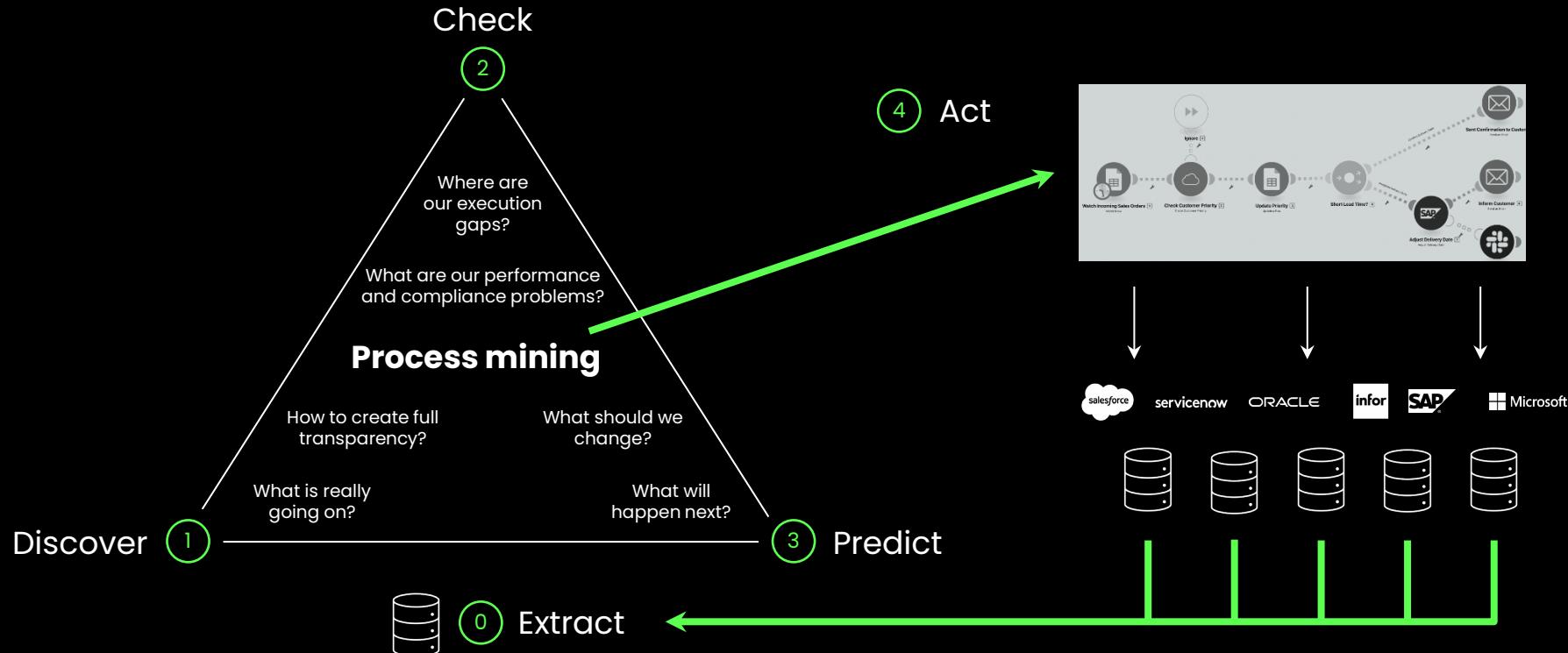
Industry experts on
how companies can
instill a DevOps culture

BRIDGING THE GAP

Analysing IBM's
plans to skill 30m
people by 2030



High-level view of process mining



It all starts with event data

It all starts with event data

| Case ID | Activity | Resource | Timestamp | Product | Prod-price | Quantity | Address |
|---------|------------------|-----------|-------------------------|-------------------------|------------|----------|---------------|
| 6350 | place order | Aiden | 2018/02/13 14:29:45.000 | APPLE iPhone 6 16 GB | 639,00 € | 5 | NL-7751DG-21 |
| 6283 | pay | Lily | 2018/02/13 14:39:25.000 | SAMSUNG Galaxy S6 32 GB | 543,99 € | 3 | NL-7828AM-11a |
| 6253 | prepare delivery | Sophia | 2018/02/13 15:01:33.000 | APPLE iPhone 6 16 GB | 639,00 € | 3 | NL-7887AC-13 |
| 6257 | prepare delivery | Aiden | 2018/02/13 15:03:43.000 | SAMSUNG Galaxy S6 32 GB | 543,99 € | 1 | NL-9521KJ-34 |
| 6185 | confirm payment | Emily | 2018/02/13 15:05:36.000 | SAMSUNG Galaxy S4 | 329,00 € | 1 | NL-9521GC-32 |
| 6218 | confirm payment | Emily | 2018/02/13 15:08:11.000 | APPLE iPhone 6 16 GB | 969,00 € | 2 | NL-7948BX-10 |
| 6245 | make delivery | Michael | 2018/02/13 15:14:04.000 | APPLE iPhone 6 16 GB | 639,00 € | 3 | NL-7905AX-38 |
| 6272 | pay | Emily | 2018/02/13 15:20:36.000 | APPLE iPhone 6 16 GB | 639,00 € | 1 | NL-7821AC-3 |
| 6269 | pay | Charlotte | 2018/02/13 15:25:21.000 | SAMSUNG Galaxy S4 | 329,00 € | 1 | NL-7907EJ-42 |
| 6212 | prepare delivery | Sophia | 2018/02/13 15:43:39.000 | HUAWEI 8 Lite | 329,00 € | 1 | NL-7905AX-38 |
| 6323 | send invoice | Alexander | 2018/02/13 15:46:08.000 | APPLE iPhone 6 16 GB | 639,00 € | 1 | NL-7833HT-15 |
| 6246 | confirm payment | Jack | 2018/02/13 15:56:03.000 | SAMSUNG Galaxy S4 | 329,00 € | 3 | NL-7833HT-15 |
| 6347 | send invoice | Jack | 2018/02/13 15:57:42.000 | SAMSUNG Galaxy S4 | 329,00 € | 3 | NL-7905AX-38 |
| 6351 | place order | Zoe | 2018/02/13 16:17:37.000 | APPLE iPhone 6 16 GB | 499,00 € | 3 | NL-9521GC-32 |
| 6204 | prepare delivery | Sophia | 2018/02/13 16:31:28.000 | SAMSUNG Core Prime G361 | 135,00 € | 1 | NL-7828AM-11a |
| 6204 | make delivery | Kaylee | 2018/02/13 16:51:54.000 | SAMSUNG Core Prime G361 | 135,00 € | 1 | NL-7828AM-11a |
| 6265 | confirm payment | Lily | 2018/02/13 16:55:55.000 | SAMSUNG Galaxy S4 | 329,00 € | 4 | NL-9521GC-32 |
| 6250 | confirm payment | Jack | 2018/02/13 17:03:26.000 | MOTOROLA Moto G | 199,00 € | 4 | NL-7942GT-2 |
| 6328 | send invoice | Lily | 2018/02/13 17:30:16.000 | APPLE iPhone 6s 64 GB | 858,00 € | 4 | NL-9514BV-16 |
| 6352 | place order | Aiden | 2018/02/13 17:53:22.000 | APPLE iPhone 6 16 GB | 639,00 € | 2 | NL-9514BV-16 |
| 6317 | send invoice | Jack | 2018/02/13 18:45:30.000 | APPLE iPhone 6s 64 GB | 858,00 € | 5 | NL-7907EJ-42 |
| 6353 | place order | Sophia | 2018/02/13 20:16:20.000 | APPLE iPhone 5s 16 GB | 449,00 € | 4 | NL-7751AR-19 |
| ... | ... | ... | ... | ... | ... | ... | ... |

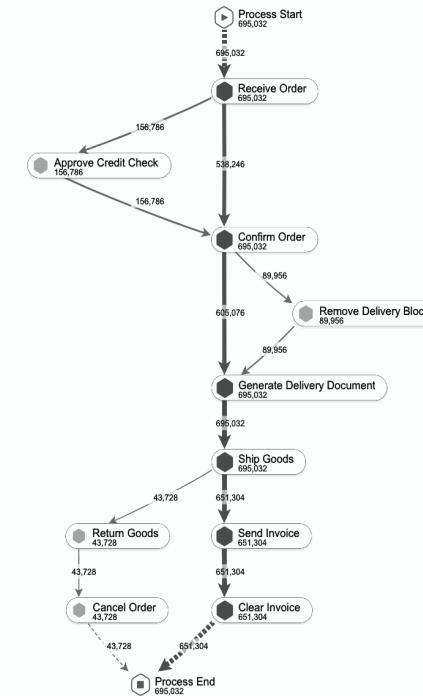
event =
case +
activity +
timestamp +

Actual processes are very different from what stakeholders think !

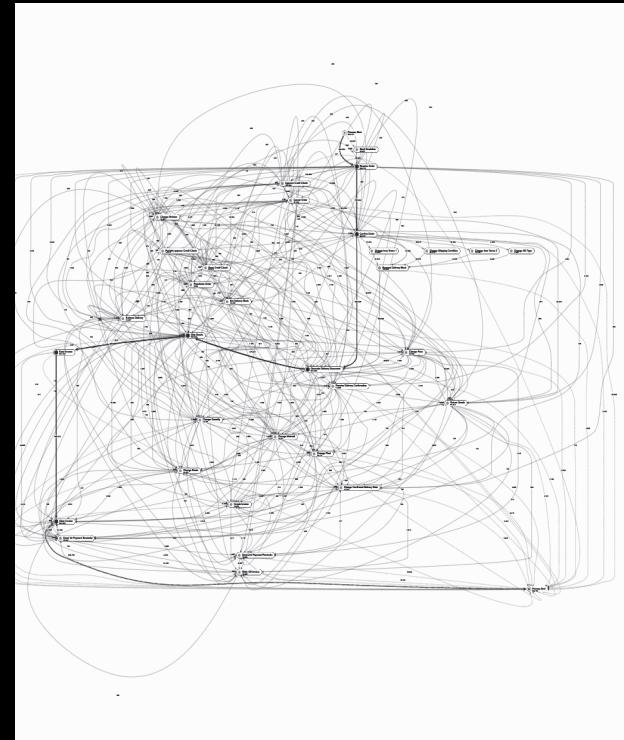
Happy path



Expected paths



Reality



This is what we expect ...

traces



This is what we find ...



**Understanding this is the key
to process improvement!**

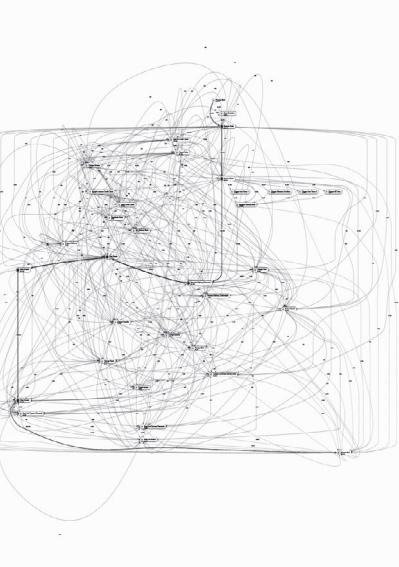
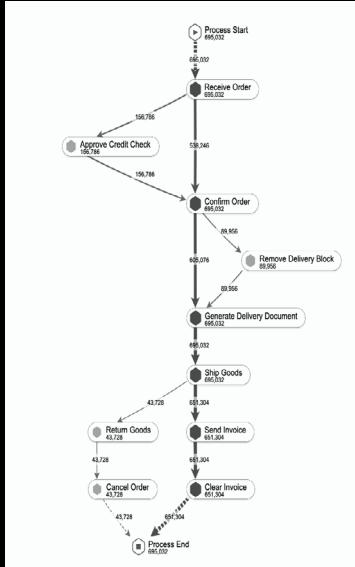
80/20 rule

80% of cases

20% of variants

20% of inefficiencies

20% of compliance problems



100% of cases

100% of variants

100% of inefficiencies

100% of compliance problems

Discover ➤ Check ➤ Predict ➤ Act

Based on our research there are now over 50 providers of process mining software and it is considered a new product category already applied by half of the Fortune 500 companies

Celonis: Germany's only Decacorn

Start-up

In vier Runden zum Decacorn

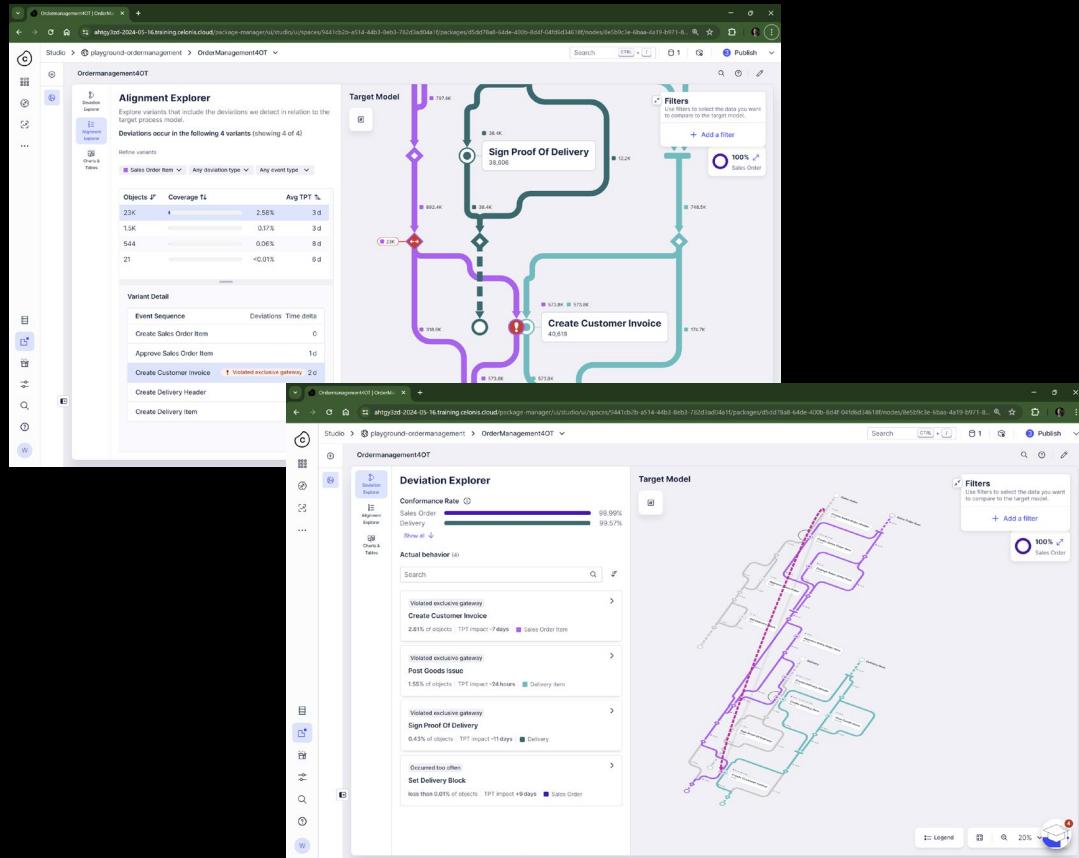
Celonis hat verglichen mit anderen Milliarden-Start-ups wenig Kapital aufgenommen

Finanzierungsrounde **Finanzierung** **Bewertung**
Führende Investoren in Mio. US-Dollar in Mrd. US-Dollar



HANDELSBLATT-GRAFIK

Quelle: Celonis



Any organization, any operational process, ...

Technology



Financial Services & Insurance



Life Sciences & Chemicals



Consumer & Retail



Manufacturing



Telecommunications & Media



Energy & Utilities



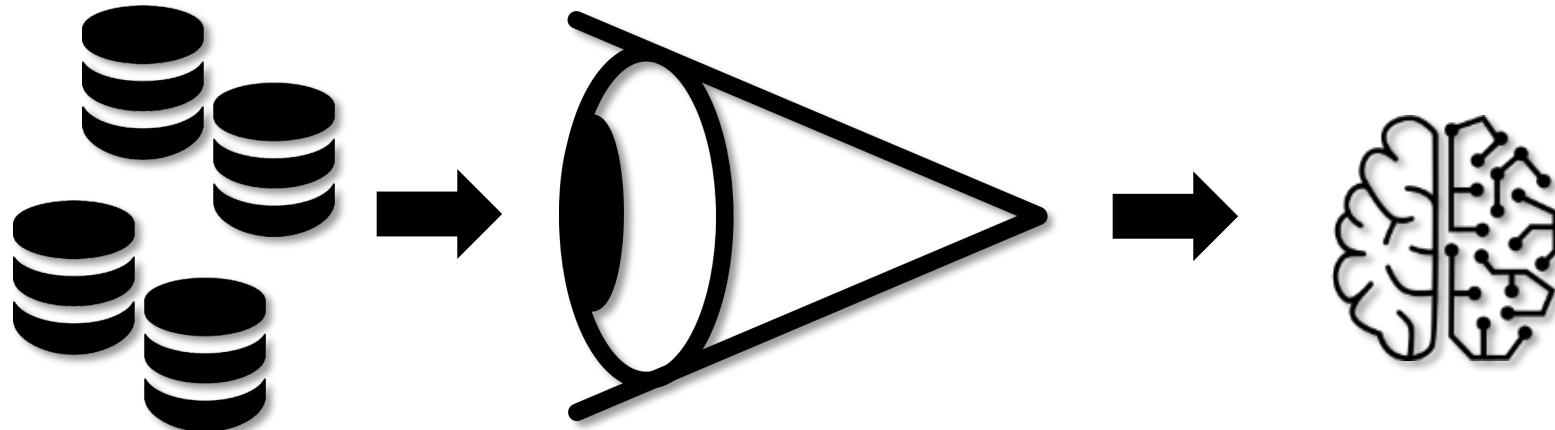
Oil & Gas



Why do flights get delayed?
Where is my suitcase?
Etc.



Process Mining Provides the Lens to Apply ML



complex reality

event data and process models

machine learning

Process Mining Provides the Lens to Apply ML

Alignment Explorer

Explore variants that include the deviations we detect in relation to the target process model.

Deviations occur in the following 5488 variants (showing 100 of 5488)

Refine variants

Sales Order Any deviation type Any event type

Objects Coverage Avg TPT

| | | |
|------|-------|------|
| 5.8K | 1.46% | 0 ms |
| 3.3K | 0.82% | 4 d |
| 2.9K | 0.73% | 3 d |
| 2K | 0.49% | 4 d |
| 1.7K | 0.42% | 20 d |
| 1.2K | 0.30% | 11 d |

Variant Detail

| Event Sequence | Deviations | Time delta |
|---------------------------|------------------------------|------------|
| Create Sales Order Header | 0 | |
| Create Sales Order Item | 0ms | |
| Create Sales Order Item | 0ms | |
| Create Sales Order Item | 0ms | |
| Create Sales Order Item | 0ms | |
| Set Billing Block | ! Violated exclusive gateway | 0ms |

Target Model

Sales Order

Create Sales Order Header

Send Sales Order Confirmation

Set Billing Block

Set Delivery Block

Create Sales Order Item

Create Delivery Item

Create Sales Order Item

Create Delivery Item

Set Delivery Block

Set Goods Issue

Create Delivery Item

Create Customer Invoice

deviation

decision

bottleneck

Filters

Use filters to select the data you want to compare to the target model.

+ Add a filter

Data & Coverage Info

Delivery Item 100%

Sales Order 100%

Sales Order Item 100%

CASE ID PRODUCT ADDRESS first resource total throughput time in h. decision

| | | | | | |
|----|-------------------------|----------|--------|-----|--------------|
| 1 | SAMSUNG Galaxy S4 | Munich | Lea | 239 | pay |
| 2 | APPLE iPhone 5s 16 GB | Paris | Paris | 238 | cancel order |
| 3 | APPLE iPhone 5s 16 GB | New York | Sophia | 741 | pay |
| 4 | MOTOROLA Moto E 4G | Aachen | Emilia | 112 | pay |
| 5 | SAMSUNG Core Prime G361 | Paris | Paris | 238 | cancel order |
| 6 | MOTOROLA Moto G | Paris | Paris | 238 | cancel order |
| 7 | MOTOROLA Moto G | Aachen | Lucas | 112 | pay |
| 8 | APPLE iPhone 6s 16 GB | Aachen | Sophia | 238 | cancel order |
| 9 | APPLE iPhone 6s 16 GB | Paris | Paris | 238 | cancel order |
| 10 | HUAWEI P9 Lite | Paris | Sophy | 238 | cancel order |
| 11 | MOTOROLA Moto G | Paris | Paris | 238 | cancel order |
| 12 | APPLE iPhone 6s 16 GB | Paris | Paris | 238 | cancel order |
| 13 | HUAWEI P9 Lite | Paris | Sophy | 238 | cancel order |
| 14 | SAMSUNG Core Prime G361 | Munich | Sophia | 741 | pay |
| 15 | SAMSUNG Galaxy S4 | Munich | Sophia | 741 | pay |
| 16 | SAMSUNG Galaxy S4 | Munich | Sophia | 741 | pay |
| 17 | SAMSUNG Galaxy S4 | Munich | Sophia | 741 | pay |
| 18 | SAMSUNG Galaxy S4 | Munich | Sophia | 741 | pay |
| 19 | APPLE iPhone 6s 16 GB | Paris | Paris | 238 | cancel order |
| 20 | APPLE iPhone 6s 16 GB | Paris | Paris | 238 | cancel order |
| 21 | APPLE iPhone 6s 16 GB | Paris | Jacob | 112 | pay |
| 22 | SAMSUNG Galaxy S4 | Munich | Alex | 112 | pay |
| 23 | MOTOROLA Moto G | Munich | Alex | 112 | pay |
| 24 | MOTOROLA Moto G | Aachen | Emilia | 112 | pay |
| 25 | APPLE iPhone 6s 16 GB | Munich | Aachen | 112 | pay |
| 26 | HUAWEI P8 Lite | Munich | Aachen | 112 | pay |
| 27 | MOTOROLA Moto G | Paris | Aiden | 238 | cancel order |
| 28 | SAMSUNG Galaxy S4 | Paris | Aiden | 238 | cancel order |

- What is causing the bottleneck?
- Which orders are deviating?
- When will this product be delivered?
- Will we meet our SLA tomorrow?

How to get started?

- Select a process that has **process-related problems** (e.g., rework, delays, lost cases, lack of transparency, lack of responsiveness, compliance problems, etc.) such that you have **data** related to the key events in the process.
- Per events, you should have a **timestamp** (when did it happen, e.g., a date), an **activity name** (what happened, e.g., receive payment), and a **case identifier** (the “thing” that is processed, e.g., an application number).
- This is the **minimal information** needed, but more information is welcome (e.g., information related to resources or costs).
- After creating **transparency** by discovering the real process, the other process mining activities are enabled, e.g., root-cause analysis for the problems, suggestions for improvement, etc.
- It is important to have **support** from higher management. You will find problems and improvement opportunities. However, turning **data into insights and insights into actions** requires a willingness to improve things.

Mine your own business!

How process mining improves the things you do not see

- Process mining can be applied to any process
- It is affecting you every day and helps to make processes better (faster, more efficient, more sustainable, etc.)
- Very different from mainstream ML (but serves as an enabler for classic forms of ML)
- Unique example of transfer from university research to large-scale industrial application

